



SUN GEARS- SUGGESTED MOTOR SHAFT LENGTHS

| SUN GEAR | SHAFT TYPE           | MIN. (IN.) | MAX. (IN.) |
|----------|----------------------|------------|------------|
| 16B      | 7/8" 13T SPLINE      | 1.40       | 1.75       |
| 16C      | 1" 15T SPLINE        | 1.70       | 1.95       |
| 16D      | 1" ST. KEYED         | 1.80       | 2.10       |
| 16E      | C/L 2000 BEARINGLESS | N/A        | N/A        |
| 16F      | C/L 4000 BEARINGLESS | N/A        | N/A        |
| 16H      | 1 1/4" ST. KEYED     | 2.05       | 2.40       |
| 16I      | 1 1/4" 14T SPLINE    | 2.00       | 2.32       |
| 16M      | 1" SAE 6B SPLINE     | 1.95       | 2.30       |

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| REV | DESCRIPTION | DATE | APPROVAL |
|-----|-------------|------|----------|
| -   | -           | -    | -        |
| -   | -           | -    | -        |
| -   | -           | -    | -        |

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|   |                   |                  |          |
|---|-------------------|------------------|----------|
| TITLE<br>MODEL 16 ASSEMBLY                    |                   | REV              |          |
| DESCRIPTION<br>HECO 16 MODEL CODE:<br>16CF555 |                   | -                |          |
| SIZE<br>D                                     | DRAWN BY:<br>KSC  | DWG NO.<br>----- | REV<br>- |
| SCALE:<br>DO NOT SCALE                        | DATE:<br>04/18/01 | SHEET<br>1 OF 1  |          |