



| SUN GEARS- SUGGESTED MOTOR SHAFT LENGTHS |                      |            |            |
|------------------------------------------|----------------------|------------|------------|
| SUN GEAR                                 | SHAFT TYPE           | MIN. (IN.) | MAX. (IN.) |
| 16B                                      | 7/8" 13T SPLINE      | 1.40       | 1.75       |
| 16C                                      | 1" 15T SPLINE        | 1.70       | 1.95       |
| 16D                                      | 1" ST. KEYED         | 1.80       | 2.10       |
| 16E                                      | C/L 2000 BEARINGLESS | N/A        | N/A        |
| 16F                                      | C/L 4000 BEARINGLESS | N/A        | N/A        |
| 16H                                      | 1 1/4" ST. KEYED     | 2.05       | 2.40       |
| 16I                                      | 1 1/4" 14T SPLINE    | 2.00       | 2.32       |
| 16M                                      | 1" SAE 6B SPLINE     | 1.95       | 2.30       |

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| TITLE<br><b>MODEL 16 ASSEMBLY</b>                       |                  |
| DESCRIPTION<br>HECO 16 MODEL CODE:<br><b>16DCF3 027</b> |                  |
| SIZE<br>D                                               | SHEET NO.<br>KSC |
| SCALE<br>TO NET SCALE                                   | DATE<br>04/20/06 |

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