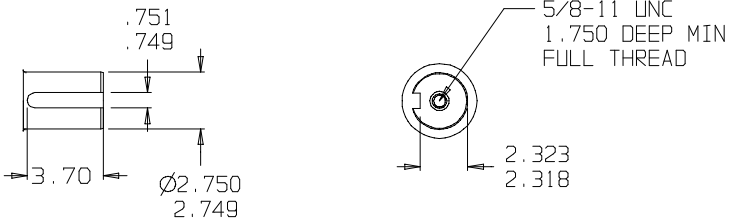


OUTPUT SHAFT DETAIL



SUN GEARS- SUGGESTED MOTOR SHAFT LENGTHS

SUN GEAR	SHAFT TYPE	MIN. (IN.)	MAX. (IN.)
20F	C/L 4000 BEARINGLESS	N/A	N/A
20G	C/L 6000 BEARINGLESS	N/A	N/A
20I	1 1/4" 14T SPLINE	1.97	2.32
-	-	-	-

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REV	DESCRIPTION	DATE	APPROVED

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TITLE
MODEL 25 ASSEMBLY
DESCRIPTION
HECO 20 MODEL CODE:
25FF1 66*

SIZE D	DRAWN BY: KSC	ENG NO. CERTIFIED 25 MODEL	REV -
SCALE: DO NOT SCALE	DATE: 02/20/04	SHEET 1 OF 1	

* RATIO DOES NOT CHANGE INSTALLATION DIMENSIONS