



SUN GEARS- SUGGESTED MOTOR SHAFT LENGTHS

SUN GEAR	SHAFT TYPE	MIN. (IN.)	MAX. (IN.)
20F	C/L 4000 BEARINGLESS	N/A	N/A
20G	C/L 6000 BEARINGLESS	N/A	N/A
20I	1 1/4" 14T SPLINE	1.97	2.32
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REV	DESCRIPTION	DATE	APPROVED
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* RATIO DOES NOT CHANGE DIMENSIONS

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TITLE MODEL 520 ASSEMBLY	DESCRIPTION HECO MODEL 520 CODE: 52DCF1 2 36*
SIZE D	DRAWN BY: KSC
SCALE: 00 NOT SCALE	DATE: 02/05/02
DWG NO. ----	SHEET 1 OF 1