

## **HecoGear Seal Kits for Model 16 Reducers**

The purpose of this service bulletin is to help our customers and distributors determine the correct seal kit for your particular manufacturing series.

Our model code includes a digit for the manufacturing series. An example is the following: 16FF105-4. The 4 is the manufacturing series. We are currently manufacturing units with a manufacturing code of 6.

For Model 16 units with a manufacturing code of 4 or earlier the correct seal kit is:

**SK16-4** with Buna Seals  
**SK16-4V** with Viton Seals  
These replace seal kits #15930 and #15935

For Model 16 units with a manufacturing code of 5 or the correct seal kit is:

**SK16-5** with Buna Seals – this replaces seal kit #15970  
**SK16-5V** with Viton Seals

For Model 16 units with a manufacturing code of 6 the correct seal kit is:

**SK16-6** with Buna Seals  
**SK16-6V** with Viton Seals

We also offer a “universal” seal kit that will convert older models to the new code 6 seals:

**SK16-U** with Buna Seals  
**SK16-UV** with Viton Seals

The shaft seal in both the code 5 and code 6 reducers eliminates the need for the **HP** “high pressure” shaft seal that was used in code 4 and earlier models.