HecoGear Seal Kits for Model 16 Reducers

The purpose of this service bulletin is to help our customers and distributors determine the correct seal kit for your particular manufacturing series.

Our model code includes a digit for the manufacturing series. An example is the following: 16FF105-4. The 4 is the manufacturing series. We are currently manufacturing units with a manufacturing code of 6.

For Model 16 units with a manufacturing code of 4 or earlier the correct seal kit is:

- SK16-4 with Buna Seals
- SK16-4V with Viton Seals
  These replace seal kits #15930 and #15935

For Model 16 units with a manufacturing code of 5 or the correct seal kit is:

- SK16-5 with Buna Seals – this replaces seal kit #15970
- SK16-5V with Viton Seals

For Model 16 units with a manufacturing code of 6 the correct seal kit is:

- SK16-6 with Buna Seals
- SK16-6V with Viton Seals

We also offer a “universal” seal kit that will convert older models to the new code 6 seals:

- SK16-U with Buna Seals
- SK16-UV with Viton Seals

The shaft seal in both the code 5 and code 6 reducers eliminates the need for the HP “high pressure” shaft seal that was used in code 4 and earlier models.