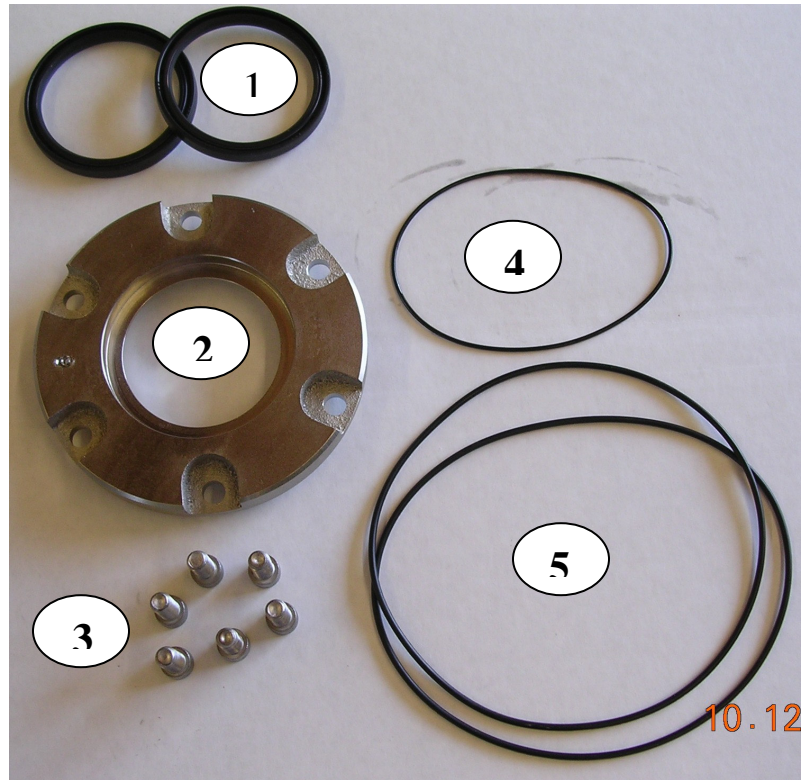


# Heco Model 16 Universal Seal Kits

**SK16-U Buna**  
**SK16-UN Buna/Nickel**

This seal kit is designed to upgrade all Heco Model 16 speed reducers to the current design and to provide all of the seals a customer needs if they are unsure of the design revision of the Heco reducer they are operating.



No	Quantity	SK16-U Universal	SK16-UN Universal Nickel Plated
1	2*	Buna/Graphite Shaft Seals	Buna/Graphite Shaft Seals
2	1	Ductile Iron Seal Carrier	Nickel Plated - Ductile Iron Seal Carrier
3	6	Cap Screws	Stainless Cap Screws
4	1*	Seal Carrier Buna O-Ring	Seal Carrier Buna O-Ring
5	2*	Ring Gear Buna O Ring	Ring Gear Buna O Ring

## Notes:

1. The -6 model code revision was first shipped 11/25/2004
2. The Universal Seal Kit fits all prior design revisions of the Heco Model 16 speed reducer; -3, -4, -5, -6
3. The SK16-U and UN seals ride on a different place on the output shaft than prior seal designs, which provides a “new” seal surface for the shaft seals.
4. If the output shaft seal surface is worn or corroded it is recommended to replace the output shaft.

\* Parts included in seal kit SK16-6.  
Seals are available in Viton, kit SK16-6V