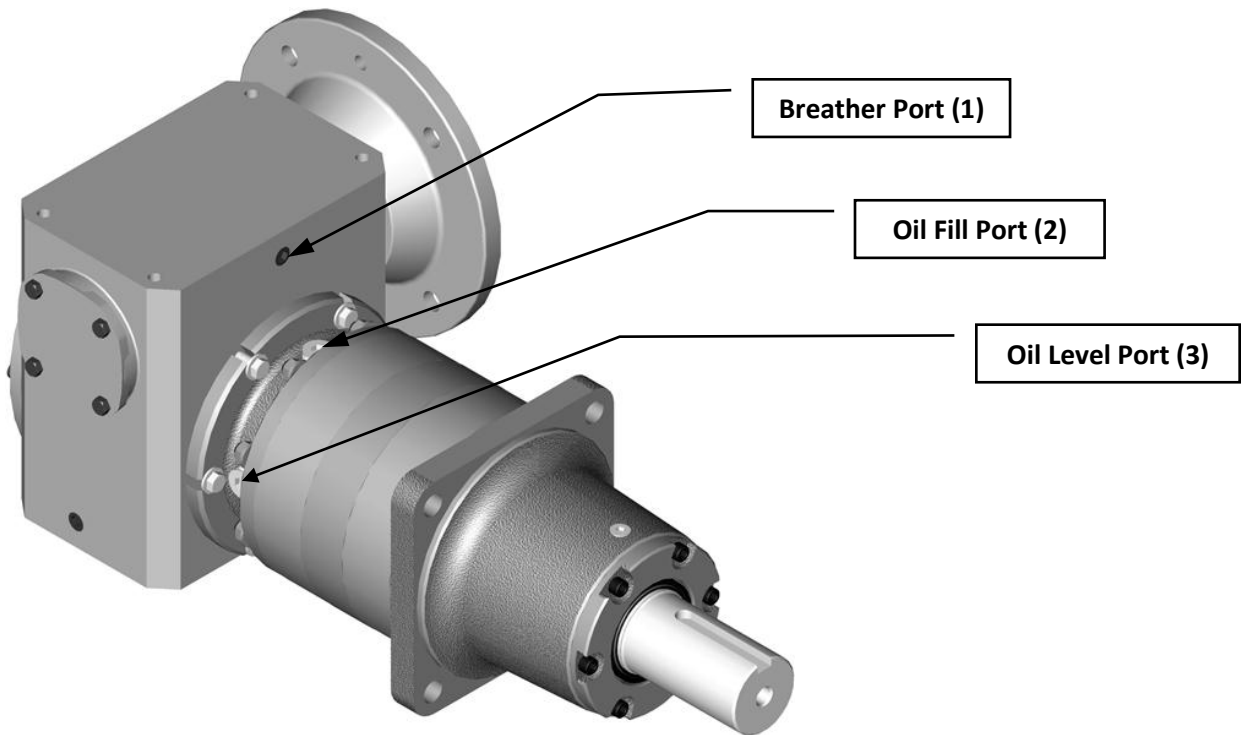




HĒCO GEAR

Electric Drive Lubrication Guide



Note: Gearbox should always be oriented with worm gear in the highest horizontal position (as shown)

How to Fill

1. Place gearbox on a level surface and remove plug from Breather Port (1) and Oil Fill Port (2)
2. Fill unit with 80 ounces of Mobil SHC 634 oil (or equal) via Oil Fill Port (2)
3. Replace plug in Breather Port (1) and Oil Fill Port (2)

General Maintenance

- Replace oil annually
- Check oil level quarterly

Recommended Oil: Mobil SHC 634 oil or equal

Oil Capacity: 80 Ounces (2.4 liters)

Common options for Electric Drive Gearboxes

- Nickel-plated shaft, seal carrier and stainless steel seal carrier bolts (A22 option)
- Keyed or flanged output shafts, front flange or center flange gearbox mounting
- Quick turnaround on customized output shafts for your application