



4 HOLES .656 DIA.  
ON 8.25 DIA. B.C.

SUN GEARS- SUGGESTED MOTOR SHAFT LENGTHS

| SUN GEAR | SHAFT TYPE           | MIN. (IN.) | MAX. (IN.) |
|----------|----------------------|------------|------------|
| 16B      | 7/8" 13T SPLINE      | 1.40       | 1.75       |
| 16C      | 1" 15T SPLINE        | 1.70       | 1.95       |
| 16D      | 1" ST. KEYED         | 1.80       | 2.10       |
| 16E      | C/L 2000 BEARINGLESS | N/A        | N/A        |
| 16F      | C/L 4000 BEARINGLESS | N/A        | N/A        |
| 16H      | 1 1/4" ST. KEYED     | 2.05       | 2.40       |
| 16I      | 1 1/4" 14T SPLINE    | 2.00       | 2.32       |
| 16M      | 1" SAE 6B SPLINE     | 1.95       | 2.30       |

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TITLE  
MODEL 16 ASSEMBLY

DESCRIPTION  
HECO 16 MODEL CODE:  
16DCF1 027

SIZE: DRAWN BY: KSC DES. NO. \_\_\_\_\_ REF. \_\_\_\_\_

SCALE: TO NOT SCALE DATE: 04/20/01 SHEET 1 OF 1