



SUN GEARS- SUGGESTED MOTOR SHAFT LENGTHS				
SUN GEAR	SHAFT TYPE	MIN. (IN.)	MAX. (IN.)	
20F	C/L 4000 BEARINGLESS	N/A	N/A	
20G	C/L 6000 BEARINGLESS	N/A	N/A	
20I	1 1/4" 14T SPLINE	1.97	2.32	
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REV	DESCRIPTION	DATE	APPROVED
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TITLE MODEL 25 ASSEMBLY		REV -	
DESCRIPTION HECO 20 MODEL CODE: 25CF 222 6*		REV -	
SIZE D	DRW BY: KSC	DESIGN NO. CERTIFIED 25 MODEL	REV -
SCALE: TO NOT SCALE	DATE: 02/20/04	SHEET 1 OF 1	

* RATIO DOES NOT CHANGE INSTALLATION DIMENSIONS